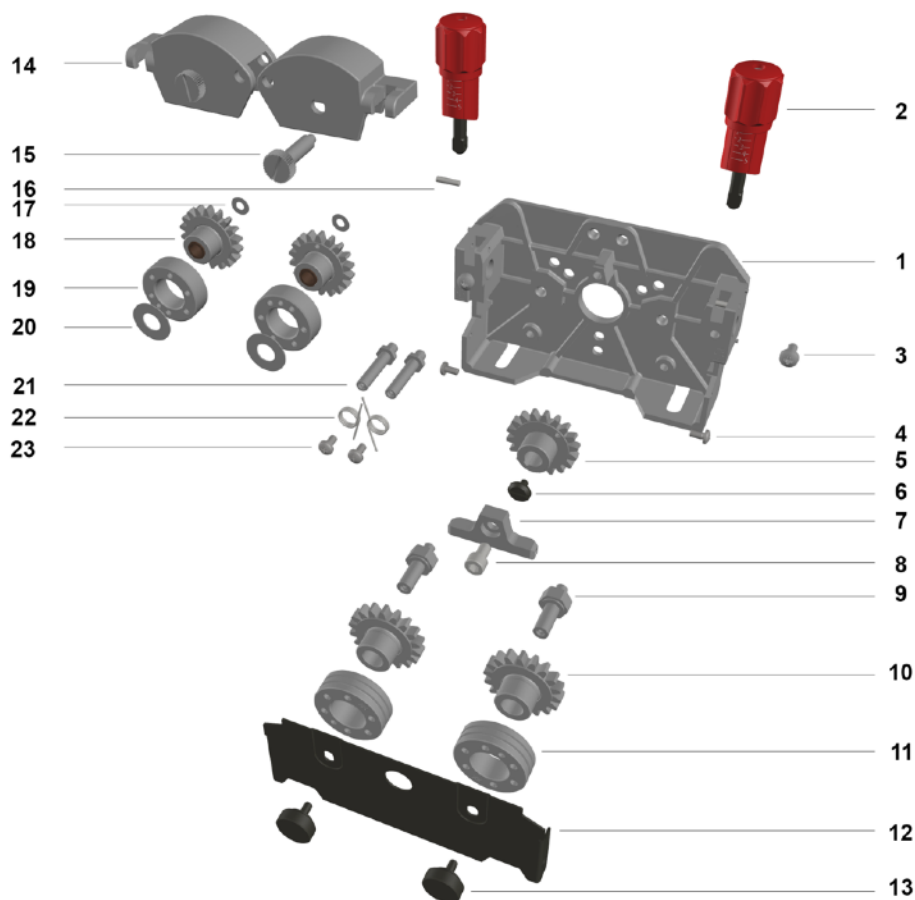
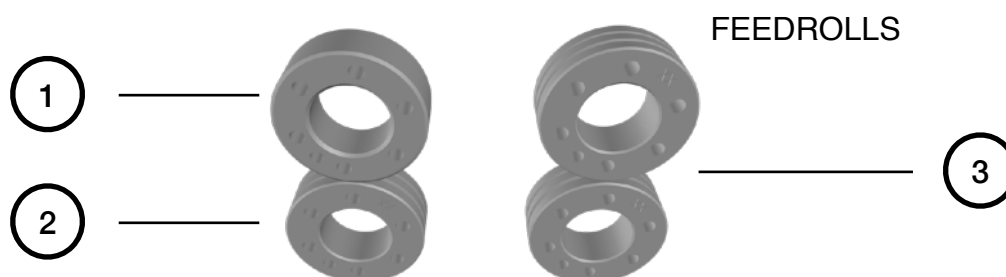


SPAREPART LIST DRIVEUNIT ROBOFEED



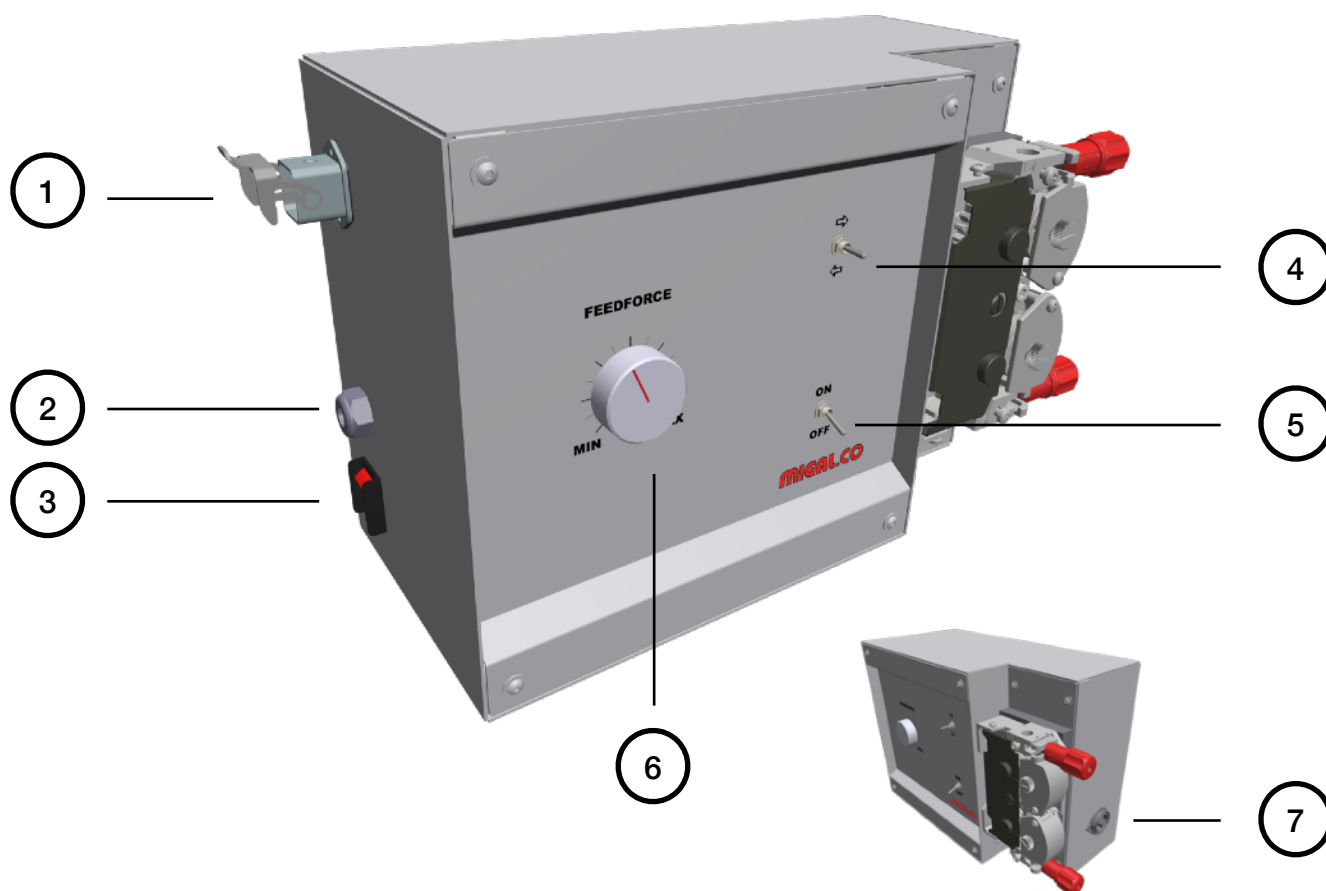
Pos.	Qty	Item number	Designation
1	1	10,50,5,0025	4-R Feed plate f. RoboFeed, Alu, black
2	2	10,50,5,0011	Pressure adjustment unit 2,0 mm
3	2	10,50,5,0026	Pan head screw, M5x10 mm
4	2	10,50,5,0010	Pan head screw, M4x8 mm
5	1	10,50,5,0027	Drive gear, ø 37mm f. RoboFeed
6	1	10,50,5,0028	Fixation screw f. RoboFeed, ø 12.5mm, K 3mm
7	1	10,50,5,0029	Center wire guide f. RoboFeed, KS, ø 2.75mm, L 52.5mm
8	1	10,50,5,0030	Cylindrical screw M6x10mm f. RoboFeed, M6x10mm
9	2	10,50,5,0031	VR-axle M4, ø 8 x 17.3mm, 8mm
10	2	10,50,5,0005	Pressure roll gear, ø 37mm, mit ball bearing, H 19mm, with pin 3x12mm
11	2		Feed rolls - see separate list
12	1	10,50,5,0032	Cover plate f. RoboFeed

Pos.	Qty	Item number	Designation
13	2	10,50,5,0033	Fixation screw M4x7.5, ø 18mm, K 8mm
14	1	10,50,5,0034	Pressure arm empty, ø 37mm, Alu, 37-37-37, left
14A	1	10,50,5,0035	Pressure arm empty, ø 37mm, Alu, 37-37-37, right
15	2	10,50,5,0008	Pressure-roll axle M5, ø 8mm
16	2	10,50,5,0012	Tapered pin, 3 x 16mm
17	2	10,50,5,0007	Distance spacer, POM, 3 mm, ø 5 mm ID
17A	2	10,50,5,0006	Distance spacer, POM, 1 mm, ø 5 mm ID
18	2	10,50,5,0005	Pressure roll gear, ø 37mm, with ball bearing, H 19mm, with pin 3x12mm
19	2		Feed rolls - see separate list
20	2	10,50,5,0004	Spacer, 12 x 24 x 0.5mm, steel, BN 748
21	2	10,50,5,0002	Swing arm axle, L 37.7mm
22	2	10,50,5,0009	Torsion spring, 18°, ID 7.0mm, Arm 17.0mm
23	2	10,50,5,0010	Pan head screw, M4x8mm



Pos.	Qty	Item number	Designation
1	2	10,50,5,0022	Pressure roll flat ø 37 mm for Steel wire, H 12 mm
2	2	10,50,3,0008	Pressure roll ø 37 mm for Steel wire 0,8 + 1,0 mm, 90° Groove
2	2	10,50,3,0010	Pressure roll ø 37 mm for Steel wire 1,0 + 1,2 mm, 90° Groove
2	2	10,50,3,0012	Pressure roll ø 37 mm for Steel wire 1,2 + 1,6 mm, 90° Groove
3	4	10,50,4,0008	Pressure roll twin ø 37 mm, for Non ferrous 0,8 + 1,0 mm, U-Groove
3	4	10,50,4,0010	Pressure roll twin ø 37 mm, for Non ferrous 1,0 + 1,2 mm, U-Groove
3	4	10,50,4,0012	Pressure roll twin ø 37 mm, for Non ferrous 1,2 + 1,6 mm, U-Groove
3	4	10,50,4,0016	Pressure roll twin ø 37 mm, for Non ferrous 1,6 + 2,0 mm, U-Groove
3	4	10,50,4,0024	Pressure roll twin ø 37 mm, for Non ferrous 2,4 + 3,2 mm, U-Groove

SPARE PART LIST ROBOFEED



Pos.	Artikelnummer	Bezeichnung
1	10,1020,10,90	Enclosure housing
1A	10,1020,10,80	Socket insert
2	10,1020,10,85	Cable gland
2A	10,1001,30,05	Power cable
3	10,1001,30,10	Rocker switch
4	10,1020,10,92	Toggle switch
5	10,1020,10,91	Toggle switch
6	10,1020,10,94	Potentiometer
6A	10,1020,10,93	Measuring instrument knob
7	10,1020,10,95	Micro-USB panel-mount cable
o.A.	10,1020,10,50	DC motor USB
o.A.	10,1020,10,60	Electrolytic capacitor
o.A.	10,1020,10,70	AC/DC power supply module